GENERAL ELECTRIC

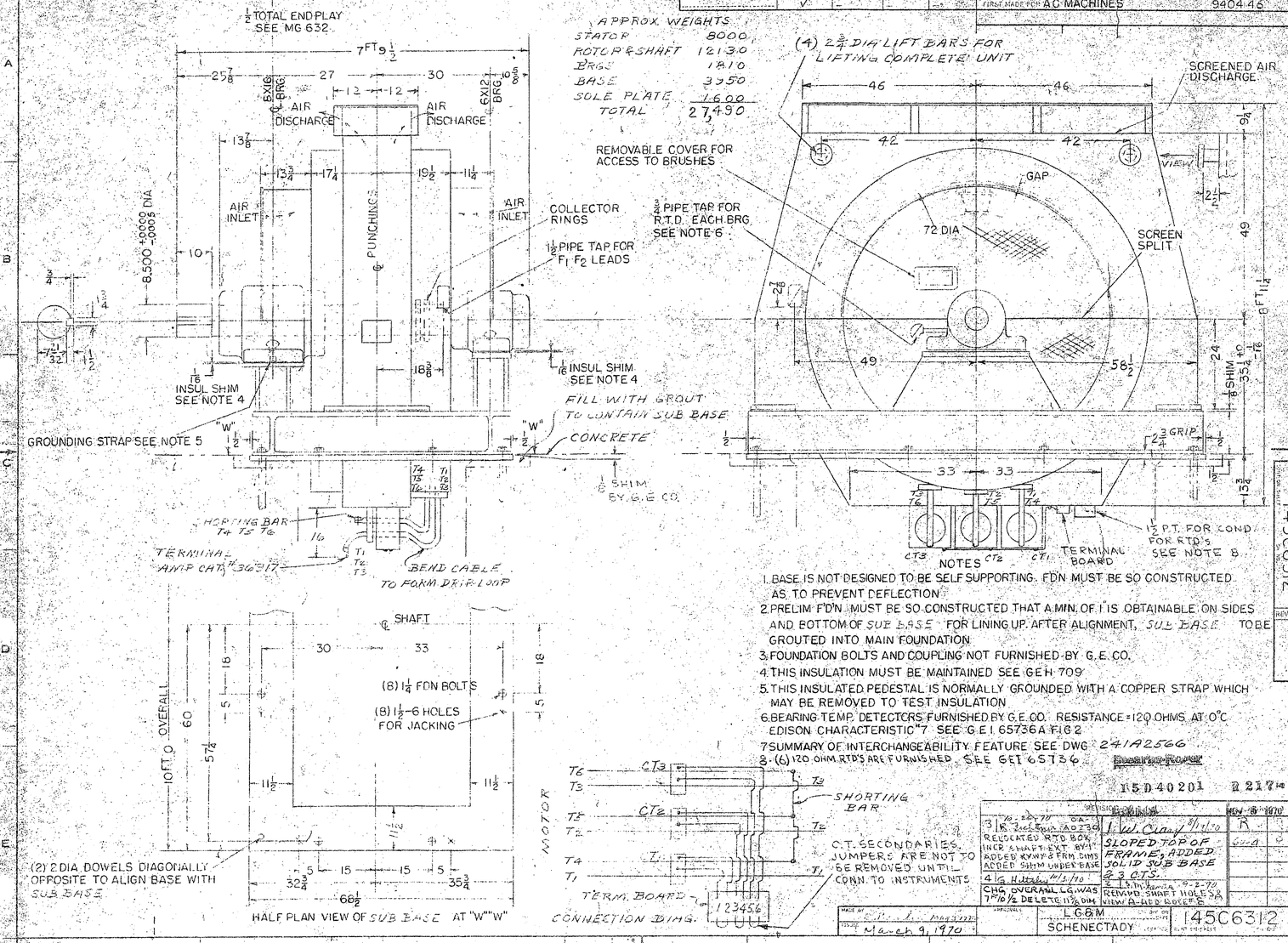
145C6312

TITLE OUTLINE

FIRST MADE FOR AC MACHINES 9404.46

UNLESS OTHERWISE SPECIFIED USE THE FOLLOWING

APPLIED PRACTICES	SURFACES	TOLERANCE ON MACHINED DIMENSIONS FRACTIONS	DECIMALS	ANGLES
	✓	±	±	±



NOTES

1. BASE IS NOT DESIGNED TO BE SELF SUPPORTING. FDN MUST BE SO CONSTRUCTED AS TO PREVENT DEFLECTION
2. PRELIM FD'N MUST BE SO CONSTRUCTED THAT A MIN. OF 1" IS OBTAINABLE ON SIDES AND BOTTOM OF SUB BASE FOR LINING UP AFTER ALIGNMENT, SUB BASE TO BE GROUTED INTO MAIN FOUNDATION
3. FOUNDATION BOLTS AND COUPLING NOT FURNISHED BY G.E. CO.
4. THIS INSULATION MUST BE MAINTAINED SEE GEH 709
5. THIS INSULATED PEDESTAL IS NORMALLY GROUNDED WITH A COPPER STRAP WHICH MAY BE REMOVED TO TEST INSULATION
6. BEARING TEMP. DETECTORS FURNISHED BY G.E. CO. RESISTANCE = 120 OHMS AT 0°C EDISON CHARACTERISTIC "7" SEE G.E.I. 65736A FIG 2
7. SUMMARY OF INTERCHANGEABILITY FEATURE SEE DWG 241A2566
8. (6) 120 OHM RTD'S ARE FURNISHED. SEE GEI 65736

15D40201 R 217

REVISIONS				
3	16-22-70 DA	I. W. Clary 8/11/70	NOV 5 1970	R
	REVISED RTD BOX. INCR SHAFT EXT BY 1" ADDED KWY & FRM DIMS ADDED SHIM UNDER BASE	SLOPED TOP OF FRAME; ADDED SOLID SUB BASE & 3 C.T.S.		Sub
4	G. Hitchey 11/5/70			
	CHG. OVERALL LG. WAS 7FT 10½ DELETE 11⅞ DIM	REMVD. SHAFT HOLES & VIEW A-A & BOLTS		

MADE BY S. F. March 9, 1970

APPROVED L. G. BIM

SCHENECTADY

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